Appl. No. 10/659,181 Amdt. dated Jun. 26, 2006

Reply to Office action of Apr. 5, 2006

## **Listing of Claims:**

1. (currently amended) A method of packaging ball grid arrays, comprising: providing a substrate having a plurality of holes formed therein, each hole associated with a respective one of a plurality of contact pads formed on a first surface of the substrate;

disposing a plurality of balls within respective ones of the plurality of holes such that at least a portion of each ball projects outwardly from the first surface; and applying a force to each of the balls outwardly with a heated punch tool from the first surface to deform the tops of each ball such that a portion of each ball overlaps the substrate to grab a proximate edge of its respective hole to couple the balls to the substrate.

- 2. (original) The method of Claim 1, wherein providing the substrate further comprises providing a tape substrate having a thickness of approximately 50 microns.
- 3. (original) The method of Claim 1, wherein providing the substrate further comprises providing a laminate substrate.
- 4. (original) The method of Claim 1, wherein the portion of each ball projects outwardly from the first surface by a distance of approximately 25 to 50 microns.
- 5-6. (canceled)
- 7. (original) The method of Claim 1, wherein applying the force to each of the balls comprises simultaneously applying the force to each of the balls.
- 8-14. (canceled)

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15. (currently amended) A method of packaging ball grid arrays, comprising: providing a substrate having a plurality of holes formed therein, each hole formed within a respective one of a plurality of contact pads formed on a first surface of the substrate; disposing, from below a second surface of the substrate, a plurality of balls within respective ones of the plurality of holes;

causing at least a portion of each ball to project outwardly from the first surface; disposing a punch tool adjacent the first surface of the substrate, the punch tool having a plurality of punches arranged in a pattern that substantially matches a pattern of the balls:

heating the punch tool; and

applying a force to each of the balls with respective punches to deform the tops of each ball such that a portion of each ball overlaps the substrate to grab a proximate edge of its respective hole to couple the balls to the substrate.

- 16. (original) The method of Claim 15, wherein providing the substrate further comprises providing a tape substrate having a thickness of approximately 50 microns.
- 17. (original) The method of Claim 15, wherein providing the substrate further comprises providing a laminate substrate.
- 18. (original) The method of Claim 15, wherein the portion of each ball projecting outwardly from the first surface by a distance of approximately 25 to 50 microns.
- 19. (original) The method of Claim 15, wherein applying the force to each of the balls comprises simultaneously applying the force to each of the balls.

20-21. (canceled)